



Grooving Holders and Inserts

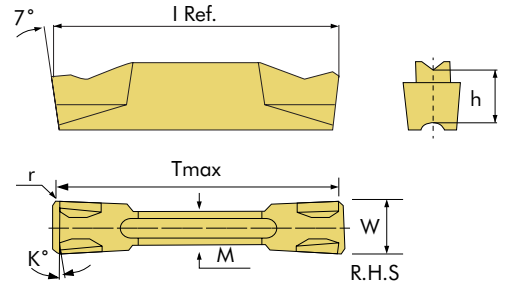
Introducing our XCUT Grade XT310 for
Grooving and Parting

Our Grooving and Parting inserts
are compatible with many
competitors, resulting in better
tool life and reduction in CPC

“XGDB”

Double ended inserts for parting and grooving with “C” type chip breaker

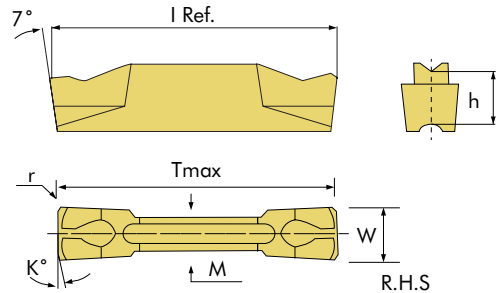
Designation	W±0.05	r	M	l	K	h	Tmax
XGDB02	2.0	0.20	1.7	20	0-15	4.7	19
XGDB03	3.0	0.20	2.4	20	0-15	4.7	19
XGDB04	4.0	0.30	3.0	20	0-15	4.7	19



“XGJ”

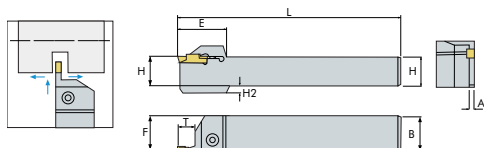
Double ended inserts for parting and grooving with “J” type chip breaker

Designation	W±0.05	r	M	l	K	h	Tmax
XGJ02	2.0	0.20	1.7	20	0-15	4.7	19
XGJ03	3.0	0.20	2.4	20	0-15	4.7	19
XGJ04	4.0	0.30	3.0	20	0-15	4.7	19



TTER / L

Designation	H	B	L	F	E	A	Tmax	Inserts	Screw	Wrench	
TTER/L 2020-2T08	20	20	125	19.1	33	1.8	8.0	XGDB02 / XGJ02	M5x16N	L-W4	
TTER/L 2525-2T08	25	25	150	24.1			12.0				
TTER/L 2020-2T12	20	20	125	19.1	32	17.0					
TTER/L 2525-2T12	25	25	150	24.1							
TTER/L 2020-2T17	20	20	125	19.1	37	9.0					
TTER/L 2525-2T17	25	25	150	24.1							
TTER/L 2020-3T09	20	20	125	18.8	32	2.4	12.0	XGDB03 / XGJ03	M5x16N	L-W4	
TTER/L 2525-3T09	25	25	150	23.8			12.0				
TTER/L 2020-3T12	20	20	125	18.8			38.5				20.0
TTER/L 2525-3T12	25	25	150	23.8							
TTER/L 2020-3T20	20	20	125	18.8	32	10					
TTER/L 2525-3T20	25	25	150	23.8							
TTER/L 2020-4T10	20	20	125	18.8	33	3.0	15.0	XGDB04 / XGJ04	M6x16N	L-W5	
TTER/L 2525-4T10	25	25	150	23.8			25.0				
TTER/L 2020-4	20	20	125	18.8	45	25.0					
TTER/L 2525-4	25	25	150	23.8							
TTER/L 2020-4T25	20	20	125	18.8	45	25.0					
TTER/L 2525-4T25	25	25	150	23.8							



MGMN

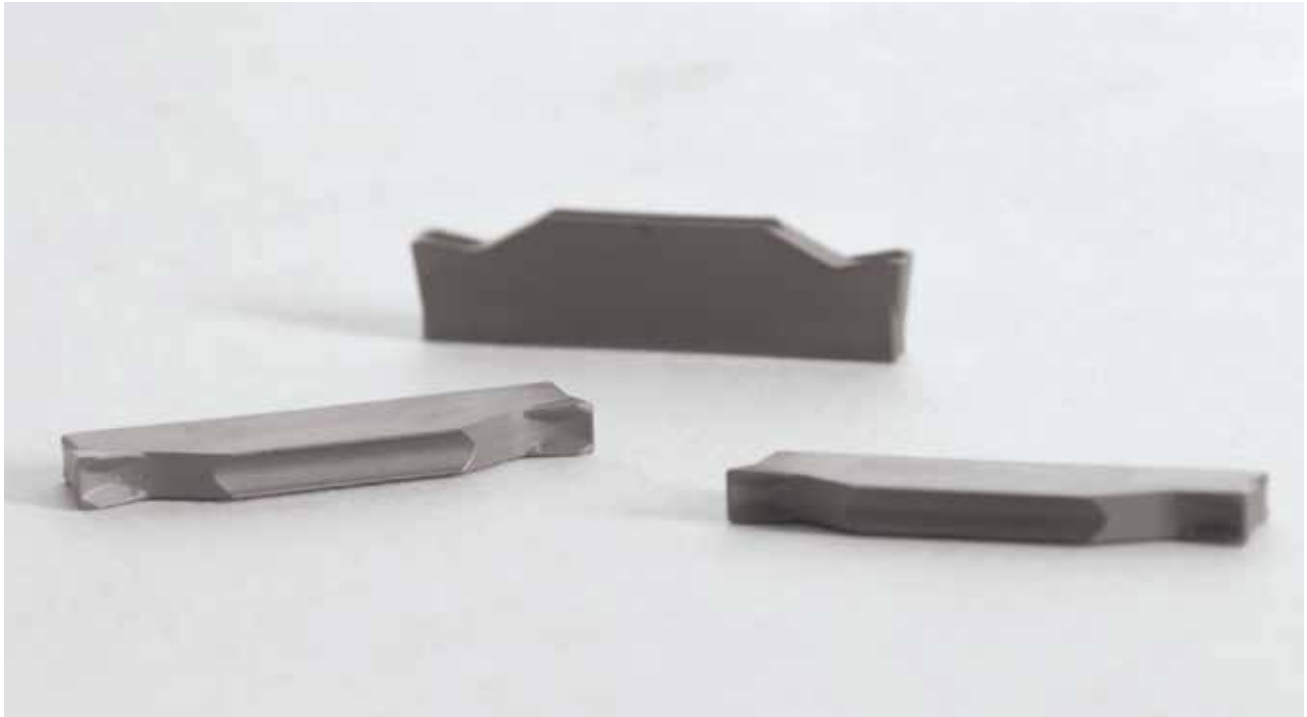
Designation	b	r	l	d	t
MGMN200-G	2.0	0.2	16	1.6	3.5
MGMN300-G	3.0	0.4	21	2.35	4.8
MGMN400-G	4.0	0.4	21	3.3	4.8
MGMN500-G	5.0	0.8	26	4.1	5.8



MGEHR / L

Designation	H=h	W	L	S	T-max	Inserts	Screw	Wrench
MGEHR/L2020-02	20	20	125	20.25	15	MGMN200	M5x16N	L4.0
MGEHR/L2525-02	25	25	150	25.25	15			
MGEHR/L2020-03	20	20	125	20.4	19	MGMN300	M6x20N	L5.0
MGEHR/L2525-03	25	25	150	25.4	19			
MGEHR/L2020-04	20	20	125	20.4	19	MGMN400		
MGEHR/L2525-04	25	25	150	25.4	19	MGMN500		
MGEHR/L2525-05	25	25	150	25.5	24	MGMN500		





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